

**⚠ WARNING**

**Electrical Shock Hazard**  
 Disconnect power before servicing.  
 Replace all parts and panels before operating.  
 Failure to do so can result in death or electrical shock.

**IMPORTANT****Electrostatic Discharge (ESD) Sensitive Electronics**

ESD problems are present everywhere. ESD may damage or weaken the machine control electronics. The new control assembly may appear to work well after repair is finished, but failure may occur at a later date due to ESD stress.

- Use an anti-static wrist strap. Connect wrist strap to green ground connection point or unpainted metal in the appliance  
 -OR-  
 Touch your finger repeatedly to a green ground connection point or unpainted metal in the appliance.
- Before removing the part from its package, touch the anti-static bag to a green ground connection point or unpainted metal in the appliance.
- Avoid touching electronic parts or terminal contacts; handle machine control electronics by edges only.
- When repackaging failed machine control electronics in anti-static bag, observe above instructions.

**DIAGNOSTIC GUIDE**

Before servicing, check the following:

- Make sure there is power at the wall outlet.
- Has a household fuse blown or circuit breaker tripped? Was a regular fuse used? Use a time-delay fuse.
- Is dryer vent properly installed and clear of lint or obstructions?
- All tests/checks should be made with a VOM (volt-ohm-milliammeter) or DVM (digital-voltmeter) having a sensitivity of 20,000  $\Omega$  per volt DC or greater.
- Check all connections before replacing components. Look for broken or loose wires, failed terminals, or wires not pressed into connectors far enough.
- A potential cause of a control not functioning is corrosion on connections. Observe connections and check for continuity with an ohmmeter.
- Connectors: Look at top of connector. Check for broken or loose wires. Check for wires not pressed into connector far enough to engage metal barbs.
- Resistance checks must be made with dryer unplugged or power disconnected.

**DIAGNOSTIC TESTS**

These tests allow factory or service personnel to test and verify all inputs to the machine control electronics. You may want to do a quick and overall checkup of the dryer with these tests before going to specific troubleshooting tests.

**ACTIVATING THE DIAGNOSTIC TEST MODE**

1. Be sure the dryer is in standby mode (plugged in with all indicators off, or with only the Clothes Dry indicator on).
2. Select any one button (except Stop) and follow the steps below, using the same button (remember the button):

Press/hold 2-5 seconds → Release for 2-5 seconds → Press/hold 2-5 seconds → Release for 2-5 seconds → Press/hold 2-5 seconds

3. If this test mode has been entered successfully, all indicators on the console are illuminated for 5 seconds with **BB** showing in the Estimated Time Remaining two-digit display.

**DIAGNOSTIC: Unsuccessful Entry**

If entry into diagnostic mode is unsuccessful, press the Stop button twice, then press the Power button.

- If indicators come on, try to use a different button than was used to activate the diagnostic test mode. If that button fails to enter the diagnostic mode, something is faulty, and it is not possible to enter the diagnostic mode. Go to TEST #2, page 4.
- If no indicators come on after pressing the Power button, go to TEST #1, page 4.

**DIAGNOSTIC: Saved Fault Codes**

If there are saved fault codes, the most recent fault code will alternately show "F-" and "XX" where XX is the fault code.

Press and release the same button used to activate Diagnostics	→ beep tone →	Second most recent fault code is displayed.
Repeat	→ beep tone →	Third most recent fault code is displayed.
Repeat	→ beep tone →	Fourth most recent fault code is displayed.
Repeat	→	All indicators momentarily turn off, then stay on.

**DIAGNOSTIC: Console Buttons and Indicators**

Pressing the console buttons or rotating the cycle selector will sound a beep and will turn on or off the corresponding indicators as shown in Figure 1, Console Diagnostics, page 2. Pressing Time Adjust  $\wedge$  (more time) will sound a beep and turn the left digit of the display on or off. Pressing Time Adjust  $\vee$  (less time) will sound a beep and turn the right digit of the display on or off.

- If indicators fail to turn on or off and beep after pressing buttons or rotating the cycle selector, go to TEST #6, page 8.

**DIAGNOSTIC: Door Switch**

Opening the door should cause a beep and an alphanumeric number to be displayed. Closing the door should cause a beep and **BB** to be displayed.

- If opening the door fails to cause a beep and a number and letter to be displayed, go to TEST #7, page 8.

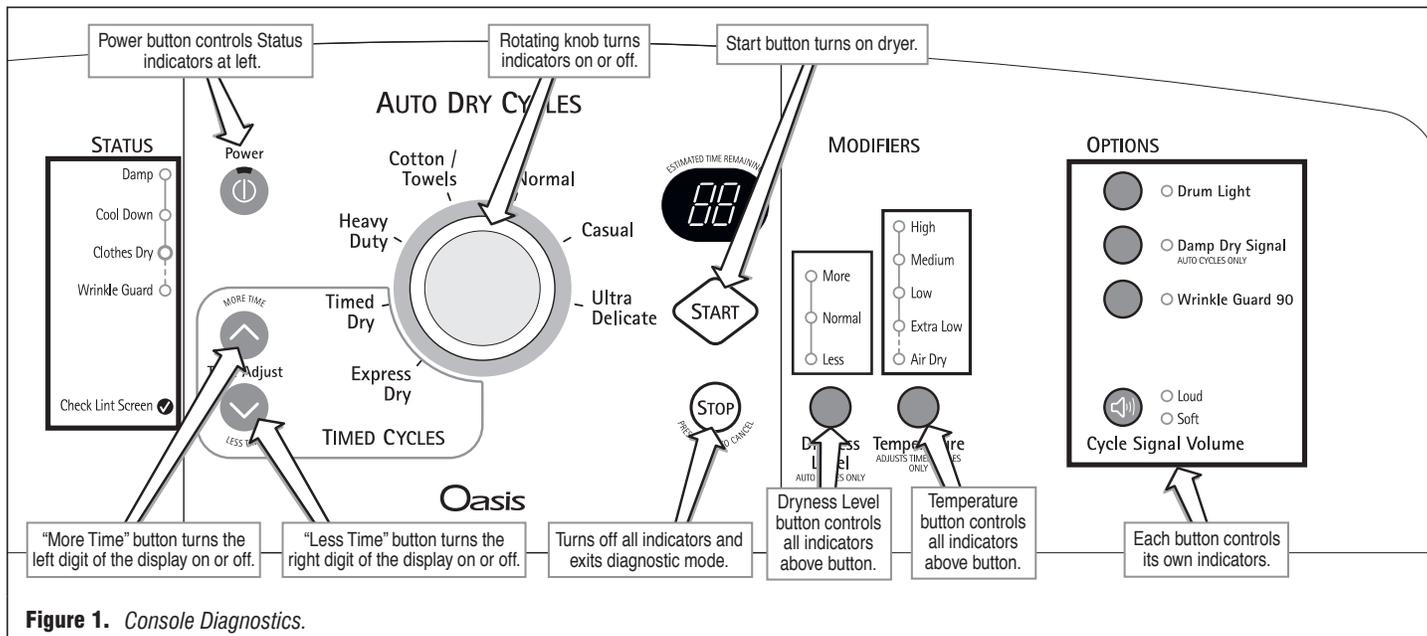
**DIAGNOSTIC: Moisture Sensor**

1. Open the door and locate two metal strips on the face of the lint screen housing. Using a wet cloth or one finger, jointly touch both strips.
  - If a continuous beep tone is heard and an alphanumeric number is displayed on the console, the sensor is OK.
  - If a continuous beep tone is not heard, or if a continuous beep tone is heard before touching both moisture strips, go to step 2.
2. Check to see if there is water in the dryer around the moisture strips.
  - If no water is present, go to TEST#5, page 7.
  - If water is present, wipe the strips off with a dry cloth and repeat step 1.
  - If wiping the strips does not stop the beeping, run a timed dry cycle for 2 minutes to dry out the drum, then repeat this diagnostic test.

**DIAGNOSTIC: Motor, Heater, and Console ID**

Close the door. Press the Start button. The motor and heater will turn on, and the display will show one of the following console IDs: *RD, R2, R4, R5, R6, R7, R8, R9, RA, RC, or RD*.

- If none of the Console IDs listed above are displayed, replace the user interface assembly. See Accessing & Removing the Electronic Assemblies, page 9.
- If the motor does not turn on, go to TEST #3a, page 4.
- If no heat is detected, go to TEST #4, page 6.



**DIAGNOSTIC: Displaying Inlet Air Flow**

Used to display the air flow value at the inlet of the heater box being measured by the machine control.

After all saved fault codes have been displayed, press the Wrinkle Guard button to activate air flow detection. A 30 or 50 second countdown timer will start and the dryer will turn on.

→ If the dryer is cold, the countdown will start at 50 seconds.

**NOTE:** If the dryer is extremely cold (less than 40°F [4.4°C]), the air flow may not be detected properly, and "--" will be displayed.

→ If the dryer is hot, the countdown timer will start at 30 seconds (cool down period) followed by an additional 50 second countdown.

A Dryness Level modifier LED will also be illuminated to indicate the air flow range corresponding to the number displayed.

- The More LED will be illuminated for air flow readings above 40 cfm.
  - The Normal LED will be illuminated for air flow readings between 29 and 40 cfm.
  - The Less LED will be illuminated for air flow readings less than 29 cfm.
- If air flow value is low, check to make sure the lint screen is clean, the door seal is in place, and the vent is not obstructed.

**DIAGNOSTIC: Displaying Line Voltage**

Used to display the line voltage currently being measured by the machine control:

After all saved fault codes have been displayed, press the Cycle Signal Volume button. The last 2 digits of the voltage value will be displayed on the dual 7-segment display.

A Dryness Level modifier LED will also be illuminated to indicate the voltage range corresponding to the number displayed. The Dryness Level LEDs relate to specific voltage ranges as follows:

- The More LED will be illuminated for high voltage readings (above 260 VAC).
  - The Normal LED will be illuminated for normal voltage readings (200-260 VAC).
  - The Less LED will be illuminated for low voltage readings (below 200 VAC).
- If the line voltage is not seen on L2, the display will flash L2.  
Go to TEST #1, page 4.

**DEACTIVATING THE DIAGNOSTIC TEST MODE**

Press the Stop button twice to exit diagnostics.

**ACTIVATING THE MANUAL LOAD TEST**

1. Be sure the dryer is in standby mode (plugged in with all indicators off, or with only the Clothes Dry indicator on).
2. Select any one button (except Stop) and follow the steps below, using the same button (remember the button):

Press/hold 2-5 → for 2-5 → hold 2-5 → for 2-5 → hold 2-5 → for 2-5 → hold 2-5 seconds seconds seconds seconds seconds seconds seconds

88 flashes momentarily, the motor starts right away, and the Heavy Duty LED flashes (this step starts the Manual Load sequence):

1. Turn on motor. → Flash "Heavy Duty" LED.

Now press any key (except Stop) and the control will advance through each step of the following sequence:

**Single Element Model**

2. Motor + heater. → Flash "Casual" LED.
3. No loads on (motor + heater). → Flash "Normal" LED.
4. Repeat using same button. → Start sequence again at 1.

**Dual Element Model**

2. Motor + heater 1. → Flash "Casual" LED.
3. Motor + heater 2. → Flash "Timed Dry" LED.
4. Motor + heater 1 + heater 2 + drum light. → Flash "Drum Light" LED.
5. No loads on (motor + heaters). → Flash "Normal" LED.
6. Repeat using same button. → Start sequence again at 1.

**Steam Model**

2. Motor + heater + water valve. → Flash "Ultra Delicate" LED.
3. Motor + heater + water valve + drum light. → Flash "Drum Light" LED.
4. No loads on (motor + heater + water valve). → Flash "Normal" LED.
5. Repeat using same button. → Start sequence again at 1.

**DEACTIVATING THE MANUAL LOAD TEST**

Press the Stop button to exit this mode.

**DISPLAY FAULT CODES**

The fault codes below would be indicated when attempting to start a drying cycle or after activating the diagnostic test mode.

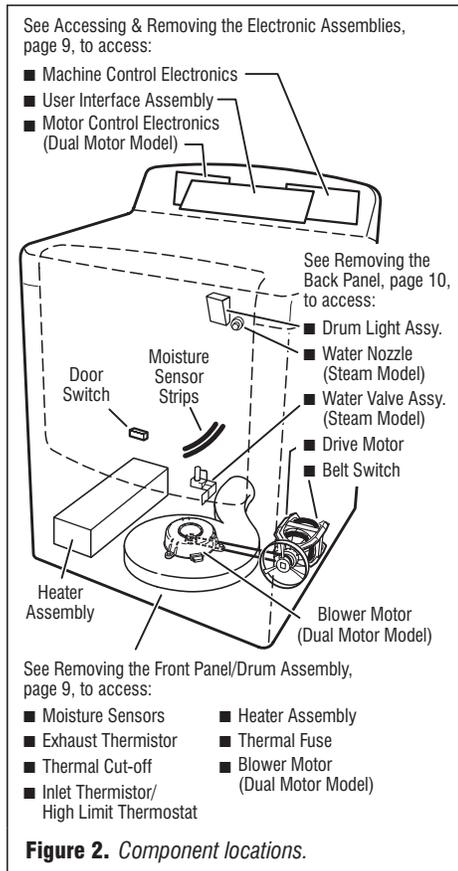
DISPLAY	DESCRIPTION	EXPLANATION / RECOMMENDED PROCEDURE
<i>PF</i>	<b>Power Failure</b>	<b>PF</b> flashes to indicate that a power failure occurred while the dryer was running. Press Start to continue the cycle, or press Stop to clear the display.
<i>L2</i>	<b>Low/No Line Voltage</b>	<b>L2</b> flashes if low line voltage (less than 50V) is detected at installation. <ul style="list-style-type: none"> <li>■ Check to see if a household fuse has blown or a circuit breaker has tripped.</li> <li>■ Confirm the power cord is properly installed and plugged into the power outlet.</li> <li>■ Check the relay connections on the machine control electronics. See TEST #4, page 6.</li> </ul>
<i>RF</i>	<b>Restricted Air Flow Condition</b>	<b>AF</b> flashes if a restricted air flow condition exists. Check to make sure the lint screen is clean, the door seal is in place, and the vent is not obstructed.
<i>F:01</i>	<b>Primary Control Failure</b>	<b>F:01</b> flashes when there is a primary control failure. Replace the machine control electronics. See Accessing & Removing the Electronic Assemblies, page 9.
<i>F:02</i>	<b>Keypad/ User Interface Failure</b>	<b>F:02</b> flashes when there is a stuck button or user interface mismatch. This fault code will ONLY appear when in the diagnostic test mode. See TEST #6, page 8.
<i>F:22</i>	<b>Exhaust Thermistor Open</b>	<b>F:22</b> flashes if the exhaust thermistor is open. See TEST #4a, page 6.
<i>F:23</i>	<b>Exhaust Thermistor Shorted</b>	<b>F:23</b> flashes if the exhaust thermistor has shorted. See TEST #4a, page 6.
<i>F:24</i>	<b>Inlet Thermistor Open</b>	<b>F:24</b> flashes if the inlet thermistor is open. This fault code will ONLY appear when in the diagnostic test mode. See TEST #4a, page 6.
<i>F:25</i>	<b>Inlet Thermistor Shorted</b>	<b>F:25</b> flashes if the inlet thermistor is shorted. This fault code will ONLY appear when in the diagnostic test mode. See TEST #4a, page 6.
<i>F:26</i>	<b>Motor Drive System Failure</b>	<b>F:26</b> flashes if there is a motor drive system failure. See TEST #3a, page 4.
<i>F:28</i>	<b>Moisture Sensor Open</b>	<b>F:28</b> flashes if the moisture sensor strip is open. This fault code will ONLY appear when in the diagnostic test mode. See TEST #5, page 7.
<i>F:29</i>	<b>Moisture Sensor Shorted</b>	<b>F:29</b> flashes if the moisture sensor strip has shorted. This fault code will ONLY appear when in the diagnostic test mode. See TEST #5, page 7.
<i>F:30</i>	<b>Restricted Air Flow Condition</b>	<b>F:30</b> flashes if a restricted air flow condition exists. This fault code will ONLY appear when in the diagnostic test mode. Check to make sure the lint screen is clean, the door seal is in place, and the vent is not obstructed.
<i>F:40</i>	<b>Communication Error</b>	<b>F:40</b> flashes if the communication between the machine control and motor control is lost. See TEST #3b, page 5.
<i>F:41</i>	<b>Blower Motor Failure</b>	<b>F:41</b> flashes when there is a blower motor failure. See TEST #3b, page 5.
<i>F:42</i>	<b>Undervoltage Failure</b>	<b>F:42</b> flashes if the motor control detects a voltage less than 90 VAC. See TEST #1, page 4 and DIAGNOSTIC: Displaying Line Voltage, page 2.

DISPLAY	DESCRIPTION	EXPLANATION / RECOMMENDED PROCEDURE
<i>F:43</i>	<b>Undervoltage Warning</b>	<b>F:43</b> flashes if the motor control detects a low voltage condition. The dryer will continue to run at a set blower speed. See TEST #1, page 4 and DIAGNOSTIC: Displaying Line Voltage, page 2.
<i>F:44</i>	<b>Motor Control Failure</b>	<b>F:44</b> flashes when there is a motor control electronics failure. See TEST #3b, page 5.
<i>F:45</i>	<b>Motor Control Speed Sensor Error</b>	<b>F:45</b> flashes when there is a motor control electronics speed sensor failure. See TEST #3b, page 5.
<i>F:46</i>	<b>Blower Motor Error</b>	<b>F:46</b> flashes if the motor control detects an over-current or an over-torque condition. See TEST #3b, page 5.
<i>F:50</i>	<b>Water Valve Failure</b>	<b>F:50</b> flashes if no voltage is detected at the water valve relay. Check that the wires are plugged in on the valve and at the relay on the machine control electronics. See TEST #8, page 8. This fault code appears ONLY when in the diagnostic test mode.

**TROUBLESHOOTING GUIDE**

Some tests will require accessing components. See figure 2, page 4 for component locations.

PROBLEM	POSSIBLE CAUSE / TEST
<b>NOTE:</b> Possible Cause/Tests MUST be performed in the sequence shown for each problem.	
<b>WON'T POWER UP.</b> (No response when buttons are pressed.)	<ol style="list-style-type: none"> <li>1. Supply connections. See TEST #1, page 4.</li> <li>2. Check harness connections.</li> <li>3. User interface assembly. See TEST #6, page 8.</li> </ol>
<b>WON'T START CYCLE WHEN START BUTTON IS PRESSED.</b>	<ol style="list-style-type: none"> <li>1. If number display flashes, check to be sure the door is completely shut, and press and hold down Start for about 1 second.</li> <li>2. See TEST #3a, page 4.</li> <li>3. See TEST #7, page 8.</li> </ol>
<b>WON'T SHUT OFF WHEN EXPECTED.</b>	<ol style="list-style-type: none"> <li>1. Check Stop button. See TEST #6, page 8.</li> <li>2. User interface assembly. See TEST #6, page 8.</li> <li>3. Moisture sensor. See TEST #5, page 7.</li> </ol>
<b>CONTROL WON'T ACCEPT SELECTIONS.</b>	User interface assembly. See TEST #6, page 8.
<b>WON'T HEAT.</b>	<ol style="list-style-type: none"> <li>1. Heater. See TEST #4, page 6.</li> <li>2. Check harness connections.</li> <li>3. Check installation.</li> </ol>
<b>HEATS IN AIR CYCLE.</b>	Heater. See TEST #4, page 6.
<b>SHUTS OFF BEFORE CLOTHES ARE DRY.</b>	<ol style="list-style-type: none"> <li>1. Check the dryness setting for auto cycles.</li> <li>2. Check for full lint screen.</li> <li>3. Check for clogged vent.</li> <li>4. Moisture sensor. See TEST #5, page 7.</li> <li>5. Dryness adjust. See Adjusting Customer-Focused Drying Modes, page 8.</li> </ol>



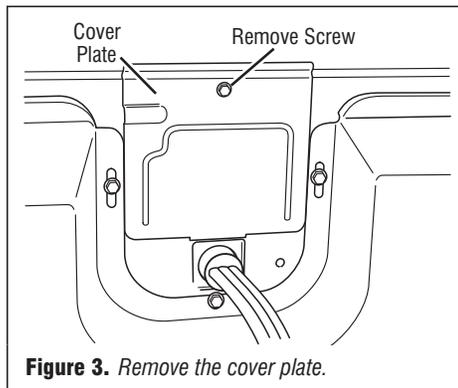
**TROUBLESHOOTING TESTS**

**NOTE:** These checks are done with the dryer unplugged or disconnected from power.

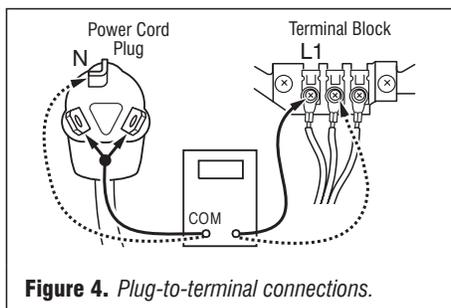
**TEST #1 Supply Connections**

This test should only be done after confirming proper voltage at the outlet.

1. Unplug dryer or disconnect power.
2. Remove the cover plate from the back of the dryer. See figure 3.



3. Make sure the power cord is securely fastened to the terminal block.
4. With an ohmmeter, check for continuity between the neutral (N) terminal of the plug and the center contact on the terminal block. See figure 4.



- If there is no continuity, replace the power cord and test the dryer.
  - If there is continuity, go to step 5.
5. In a similar way, check which terminal of the plug is connected to the left-most contact on the terminal block and make a note of it. This will be L1 (black wire) in the wiring diagram. See figure 4 above and the appropriate wiring diagram. See pages 11 and 12.
    - When this is found, go to step 6.
    - If neither of the plug terminals have continuity with the left-most contact of the terminal block, replace the power cord and test the dryer.
  6. Access the machine control electronics without disconnecting any wiring to the control board. See Accessing & Removing the Electronic Assemblies, page 9.
  7. With an ohmmeter, check for continuity between the L1 terminal of the plug (found in step 5) and P9-2 (black wire) on the machine control board. See figure 17, page 9.
    - If there is continuity, go to step 8.
    - If there is no continuity, check that wires to the terminal block are mechanically secure. If so, replace the main wire harness and test the dryer.
  8. Check for continuity between the neutral (N) terminal of the plug and P8-3 (white wire) on the machine control board.
    - If there is continuity, go to step 9.
    - If there is no continuity and the mechanical connections of the wire are secure, replace the main wire harness.
  9. Visually check that the P5 connector is inserted all the way into the machine control electronics.
  10. Visually check that the user interface assembly is properly inserted into the front console.
  11. If both visual checks pass, replace the user interface assembly.
  12. Plug in dryer or reconnect power.
  13. Perform the Console Buttons and Indicators Diagnostic test, page 1, to verify repair.
  14. If indicators still do not light, the machine control electronics has failed:
    - Unplug dryer or disconnect power.
    - Replace the machine control electronics.
    - Plug in dryer or reconnect power.
    - Perform the Console Buttons and Indicators Diagnostic test, page 1 to verify repair.

**TEST #2 Machine Control Power Check**

This test is used to determine if power is present at the machine control electronics.

**NOTE:** The drum light is controlled by the machine control on all models.

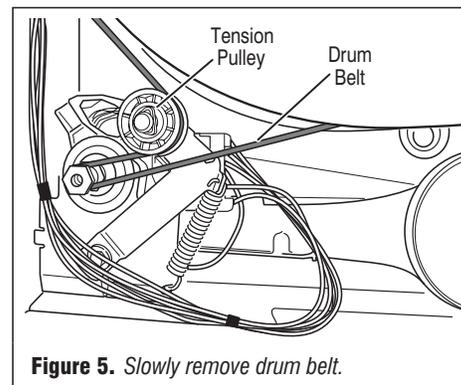
1. Plug in dryer or reconnect power.
2. Open the door.
  - If the drum light illuminates, then power is present at the machine control. Go to TEST #6, page 8.
  - If the drum light fails to illuminate, do not assume the machine control electronics needs replacement. Several conditions may cause the drum light not to illuminate, including a bad bulb. If the drum light does not illuminate, go to TEST #1, at left.

**TEST #3a Drive Motor Circuit**

This test will check the wiring to the motor and the motor itself. The following items are part of this motor system:

- Harness/connection
- Thermal fuse
- Belt/belt switch
- Drive motor
- Centrifugal switch
- Door switch
- Machine control electronics. See ESD information, page 1.

1. Unplug dryer or disconnect power.
2. Access the machine control electronics and measure the resistance across P8-4 and P9-1. See Accessing & Removing the Electronic Assemblies, page 9.
  - If resistance across P8-4 and P9-1 is in the range of 1 to 6 Ω, replace the machine control electronics.
  - Otherwise, go to step 3.
3. Check the wiring and components in the path between these measurement points by referring to the appropriate wiring diagram. See pages 11 and 12.
4. Perform TEST #4b, page 7. If thermal fuse is OK, continue with step 5.
5. Check the belt switch and drive motor. Access the belt switch and drive motor by removing the back panel. See Removing the Back Panel, page 10. Slowly remove the drum belt from the spring-loaded belt switch tension pulley, gently letting the pulley down. See figure 5.



- Remove the white connector from the drive motor switch. See figure 6.

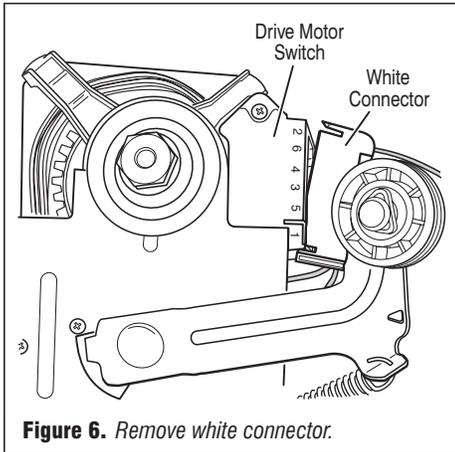


Figure 6. Remove white connector.

- Remove the bare copper wire terminal from pin 5 of black drive motor switch. See figure 7.

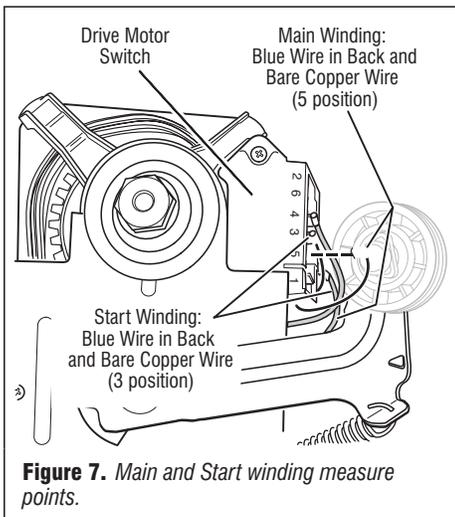


Figure 7. Main and Start winding measure points.

- Using figure 7, check for the resistance values of the motor's Main and Start winding coils as shown in the following table.

**NOTE:** Main and Start winding coils must be checked at the motor.

WINDING	RESISTANCE $\Omega$	CONTACT POINTS OF MEASUREMENT
MAIN	1.4–2.6	Blue wire in back at pin 4 and bare copper wire terminal removed from pin 5 of black drive motor switch
START	1.4–2.8	Blue wire in back at pin 4 and bare copper wire terminal on pin 3 of black drive motor switch

- If the resistance at the motor is correct, there is an open circuit between the motor and machine control electronics. Check for failed belt switch.
  - If the Start winding resistance is much greater than  $3 \Omega$ , replace the motor.
- Check the belt switch by measuring resistance between the two blue wires as shown in figure 8, while pushing up the belt switch tension pulley.

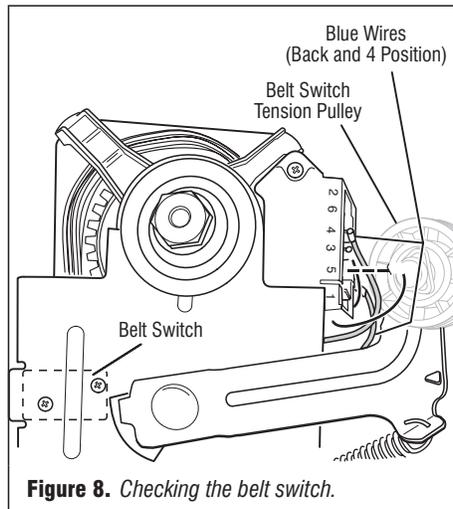


Figure 8. Checking the belt switch.

- If the resistance reading goes from infinity to a few ohms as pulley arm closes the switch, belt switch is OK. If not, replace the belt switch.
  - If belt switch is OK and there is still an open circuit, check and repair the wiring harness.
- Door switch problems can be uncovered by following procedure under DIAGNOSTIC: Door Switch, page 1; however, if this was not done, the following can be done without applying power to the dryer. Connect an ohmmeter across P8-3 (neutral, white wire) and P8-4 (door, tan wire).
    - With the door properly closed, the ohmmeter should indicate a closed circuit (0–2  $\Omega$ ).
    - If not, replace the door switch assembly. See figure 12, page 8; and Removing the Front Panel/Drum Assembly, page 9.

**TEST #3b Blower Motor (Dual Motor Model)**

- Access the motor control electronics. See Accessing & Removing the Electronic Assemblies, page 9.
- Visually check the communication harness. See figure 16, page 9. The communication harness is a three-wire harness that connects between the two electronic control assemblies. Make sure it is fully inserted into both electronic controls.
  - If the communication harness looks OK, go to step 3.
- Visually check the wire harnesses connected to the motor control electronic assembly. Make sure they are clean and fully inserted into the control.
  - If the connections look OK, go to step 4.

- Remove the MC2 blower motor electrical connector from the blower motor electronic control.
- Measure the resistance between the following terminals on the connector: pins 1 to 3, 1 to 5 and 3 to 5. The resistance should be between 55 and 65  $\Omega$ .
  - If the resistance looks OK, go to step 6.
  - If the resistance is much greater than 65  $\Omega$ , go to step 6.
  - If the resistance is much less than 55  $\Omega$ , replace the blower motor.
- Visually check the wire harness connection at the blower motor (See Accessing the Blower Motor below).
  - If the connections look OK, check for obstructions in the blower housing. Make sure blower fan rotates freely.
  - If no obstructions are found, replace the motor control electronic assembly.

**Accessing the Blower Motor:**

Follow the steps under Removing the Front Panel/ Drum Assembly, page 11. The blower motor is located on top of the blower housing as shown in figure 9.

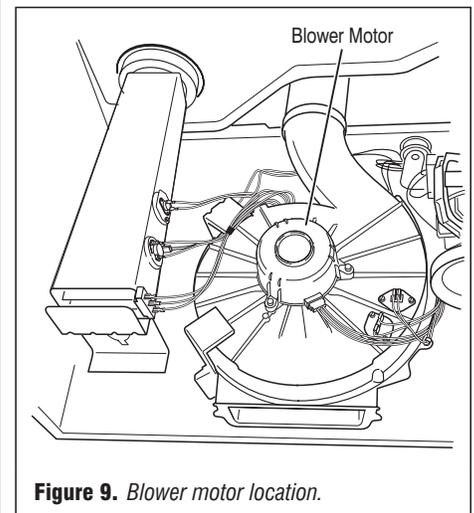


Figure 9. Blower motor location.

**TEST #4 Heater**

This test is performed when one of the following situations occur:

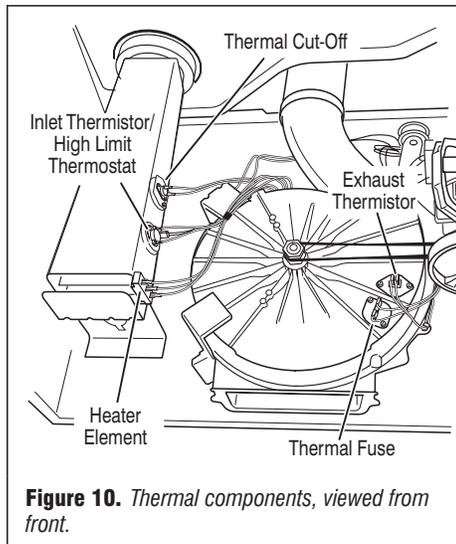
- ✓ Dryer does not heat
- ✓ Heat will not shut off
- ✓ Display flashes L2

This test checks the components making up the heating circuit. The following items are part of this system:

- Harness/connection
- Heater relay
- Thermal cut-off
- Inlet thermistor/high limit thermostat
- Heat element assembly
- Centrifugal switch
- Exhaust thermistor
- Machine control electronics. See ESD information, page 1.
- User interface assembly

**Dryer does not heat or display flashes L2:**

Locate the components using figure 2, page 4; and figure 10, below.



**Figure 10.** Thermal components, viewed from front.

1. Unplug dryer or disconnect power.
2. Remove the front panel and drum assembly to access the thermal components. See Removing the Front Panel/Drum Assembly, page 9.
3. Using an ohmmeter and referring to the appropriate wiring diagram (see pages 11 and 12), measure the resistance across the high limit thermostat.
  - If an open circuit is not detected, go to step 5.
  - If an open circuit is detected, go to step 4.
4. Visually check the wire connections to the thermal cut-off and the high limit thermostat. If connections look good, check for continuity across each of these components. Replace both the thermal cut-off and the inlet thermistor/high limit thermostat assembly if either the thermal cut-off or the high limit thermostat is electrically open.

5. Measure the resistance between the red wires at the heater.
  - If an open circuit is not detected: Dual Element Model - Go to step 7. Single Element or Steam Model - Go to step 9.
  - If an open circuit is detected, go to step 6.
6. Visually check the wire connections to the heater. If the connections look good, replace the heater assembly.
7. Measure the resistance at the heater between the violet wire and the red wire with the larger terminal.
  - If an open circuit is not detected, go to step 9.
  - If an open circuit is detected, go to step 8.
8. Visually check the wire connections to the heater. If the connections look good, replace the heater assembly.
9. Visually check connections at the machine control electronics. If the connections look good, and an open circuit was not previously detected at the heater, remove the P4 connector, then measure the resistance between P4-3 (red wire) and P4-6 (red wire) at the connector. See figure 17, page 9 for connector location; and Accessing & Removing the Electronic Assemblies, page 9.
  - If 5–15 kΩ are measured, replace the machine control electronics.
  - If the resistance is less than 1 kΩ, replace the exhaust thermistor.

**Heat will not shut off:**

1. Unplug dryer or disconnect power.
2. Access the machine control electronics. See Accessing & Removing the Electronic Assemblies, page 9. Remove the P4 connector. See figure 17, page 9 for connector location; then measure the resistance between P4-3 (red wire) and P4-6 (red wire) at the connector.
  - If 5–15 kΩ are measured, replace the machine control electronics.
  - If the resistance is greater than 20 kΩ, replace the exhaust thermistor.

**TEST #4a Thermistors**

**EXHAUST THERMISTOR**

The machine control electronics monitors the exhaust temperature using the exhaust thermistor, and cycles the heater relay on and off to maintain the desired temperature.

Begin with an empty dryer and a clean lint screen.

1. Plug in dryer or reconnect power.
2. Start the Timed Dry cycle.
3. If after 60 seconds, F:22 or F:23 flashes in the display and the dryer shuts off, the thermistor or wire harness is either open or shorted.
  - Unplug dryer or disconnect power.
  - Check wire connections at the machine control electronics and thermistor. See Accessing & Removing the Electronic Assemblies, page 9; and for thermistor location, figure 10.

- If wire connections are OK, check the exhaust thermistor resistance per step 5.
4. If F:22 or F:23 does not flash in the display, the connections to the thermistor are good. Therefore, check the exhaust temperature value at any or all of the temperature levels in question, using the Timed Dry cycle, and the following process:

Hold a glass bulb thermometer capable of reading from 90° to 180°F (32° to 82°C) in the center of the exhaust outlet. The correct exhaust temperatures are as follows:

EXHAUST TEMPERATURES		
TEMPERATURE SETTING	HEAT TURNS OFF* °F (°C)	HEAT TURNS ON °F (°C)
High	155±5° (68±3°)	10°–15° (6°–8°) below the heat turn off temperature
Medium	140±5° (60±3°)	
Low	125±5° (52±3°)	
Extra Low	105±5° (41±3°)	

\* The measured overshoot using the glass bulb thermometer in the exhaust outlet can be 30°F (17°C) higher.

5. If the exhaust temperature is not within specified limits, or you have come here from step 3, remove the P4 connector, then measure the resistance between P4-3 (red wire) and P4-6 (red wire) at the connector. See figure 17, page 9 for connector location; and Accessing & Removing the Electronic Assemblies, page 9.
  - If the resistance is OK, check P4-3 and P4-6 to machine ground.
  - If resistance is greater than 0 (zero), replace wiring harness.

**NOTE:** All thermistor resistance measurements must be made while dryer is disconnected from power.

The following table gives temperatures and ranges for the associated thermistor resistance values.

EXHAUST THERMISTOR RESISTANCE			
TEMP. °F (°C)	RES. kΩ	TEMP. °F (°C)	RES. kΩ
50° (10°)	19.0–22.0	80° (27°)	8.5–10.5
60° (16°)	14.8–16.8	90° (32°)	6.8–8.8
70° (21°)	11.5–13.5	100° (38°)	5.0–7.0

- If the thermistor resistance does not agree with table, replace the exhaust thermistor.
- If the thermistor resistance checks agree with the measurements in the table, replace the machine control electronics.

**INLET THERMISTOR**

The machine control electronics monitors the inlet temperature using an inlet thermistor that is part of the inlet thermistor/high limit thermostat assembly.

1. Activate the diagnostic test mode. See procedure on page 1.
2. If F:24 or F:25 is a displayed error in the diagnostic test mode, the thermistor or wire harness is either open or shorted.

- Unplug dryer or disconnect power.
  - Check wire connections at the machine control electronics and inlet thermistor. See Accessing & Removing the Electronics Assemblies, page 9, and for inlet thermistor location, see figure 10, page 6.
  - If wire connections are good, remove the wires from the inlet thermistor/high limit thermostat assembly and replace the assembly.
  - Plug in dryer or reconnect power.
- 3.** If *F-24* or *F-25* is not an error that is displayed in the diagnostic test mode, the connections to the thermistor are good. Therefore, check the thermistor's resistance value, using the following process:
- Unplug dryer or disconnect power.
  - Access the heater assembly. See figure 2, page 4; and Removing the Front Panel/Drum Assembly, page 9.
  - Hold a glass bulb thermometer capable of reading from 68° to 176°F (20° to 80°C) in the heater assembly.
  - Check the resistance of the inlet thermistor. See figure 10, page 6 for location.

INLET THERMISTOR RESISTANCE			
TEMP. °F (°C)	RES. kΩ	TEMP. °F (°C)	RES. kΩ
68° (20°)	61.2–63.7	131° (55°)	14.6–15.3
77° (25°)	49.0–51.0	140° (60°)	12.1–12.8
86° (30°)	39.5–41.1	149° (65°)	10.2–10.7
95° (35°)	32.0–33.3	158° (70°)	8.5–9.0
104° (40°)	26.1–27.2	167° (75°)	7.2–7.6
113° (45°)	21.4–22.3	176° (80°)	6.1–6.5
122° (50°)	17.6–18.5		

The table above shows the resistance values that should be observed for the various temperatures at the heater assembly.

- If the thermistor resistance does not agree with the measurements in the table, replace the inlet thermistor/high limit thermostat assembly.
- If the thermistor resistance agrees with the measurements in the table, replace the machine control electronics.

**TEST #4b Thermal Fuse**

The thermal fuse is wired in series with the dryer drive motor.

- 1.** Unplug dryer or disconnect power.
- 2.** Access the thermal fuse by first removing the front panel. See Removing the Front Panel/Drum Assembly, page 9; and for thermal fuse location, see figure 10, page 6.
- 3.** Using an ohmmeter, check the continuity across the thermal fuse.
  - If the ohmmeter indicates an open circuit, replace the failed thermal fuse.

**TEST #4c Thermal Cut-Off**

If the dryer does not produce heat, check the status of the thermal cut-off.

- 1.** Unplug dryer or disconnect power.
- 2.** Access the thermal cut-off by first removing the front panel and drum assembly. See Removing the Front Panel/Drum Assembly, page 9.
- 3.** Using an ohmmeter, check the continuity across the thermal cut-off. See figure 10, page 6, for location.
  - If the ohmmeter indicates an open circuit, replace the failed thermal cut-off and inlet thermistor/high limit thermostat assembly. In addition, check for blocked or improper exhaust system, or failed heat element.

**TEST #5 Moisture Sensor**

**NOTE:** This test is started with the machine completely assembled.

This test is performed when an automatic cycle stops too soon, or runs much longer than expected.

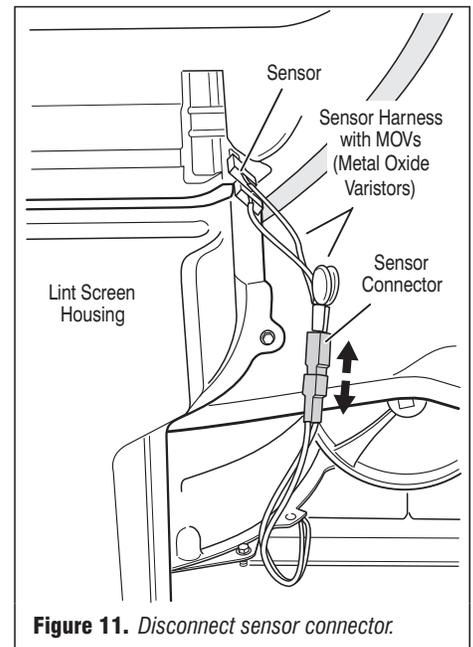
**NOTE:** Dryer will shut down automatically after 2½ hours.

The following items are part of this system:

- Harness/connection
- Metal sensor strips
- Machine control electronics. See ESD information, page 1.

- 1.** Activate the diagnostic test mode and advance past saved fault codes. See procedure on page 1.
- 2.** Open the dryer door. If a continuous beep tone is heard and an alphanumeric number is displayed on the console as soon as the door is opened, a short circuit exists in the moisture sensor system.
  - If this doesn't happen, go to step 3.
  - Otherwise, go to step 4.

**NOTE:** Overdrying may be caused by a short circuit in the sensor system.
- 3.** Locate the two metal sensor strips on the face of the lint screen housing. Using a wet cloth or one finger, jointly touch both strips.
  - If a continuous beep tone is heard and a software revision number is displayed on the console, the sensor passes the test. Go to step 8.
  - If a beep tone is not heard, or a continuous beep tone is heard before touching both moisture strips, continue with step 4.
- 4.** Access the moisture sensor wires by removing the front panel. See Removing the Front Panel/Drum Assembly, page 9. Disconnect the sensor connector. See figure 11.



**Figure 11.** Disconnect sensor connector.

- 5.** Access the machine control electronics. See Accessing & Removing the Electronic Assemblies, page 9. Remove the connector P13 from the circuit board. Check the main harness connections between the sensor connector and machine control for a short or open circuit.
  - Replace the main harness if necessary.
  - If harness is OK, continue with step 6.
- 6.** Measure the resistance across the outermost contacts of the sensor connector that includes the two MOVs.
  - If a small resistance is measured, check for debris across moisture strips inside of the drum; clean if debris is present. If debris is not present, replace the sensor harness with MOVs.
  - If a small resistance is not measured, continue with step 7.
- 7.** Measure the resistance across each of the outermost contacts and the center terminal (ground connection).
  - If a resistance less than infinity is measured, replace the sensor harness with MOVs.
- 8.** If moisture sensor diagnostic test passes, check the thermistor: Perform TEST #4a, page 6.
  - If the problem persists after replacing the moisture sensor harness with MOVs and the thermistor, replace the machine control electronics.

**TEST #6 Buttons and Indicators**

This test is performed when any of the following situations occurs during the Console Buttons and Indicators Diagnostic Test, page 1:

- ✓ None of the indicators light up
- ✓ No beep sound is heard
- ✓ Some buttons do not light indicators

**None of the indicators light up:**

1. See Diagnostic Guide/Before Servicing... on page 1.
2. Perform TEST #1, page 4 to verify supply connections.
3. Perform TEST #2, page 4.
4. Perform steps in Accessing & Removing the Electronic Assemblies, page 9 and visually check that the P5 connector is inserted all the way into the machine control electronics.
5. Visually check that the user interface assembly is properly inserted into the front console.
6. If both visual checks pass, replace the user interface assembly.
7. Plug in dryer or reconnect power.
8. Perform the Console Buttons and Indicators Diagnostic test, page 1 to verify repair.
9. If indicators still do not light, the machine control electronics has failed:
  - Unplug dryer or disconnect power.
  - Replace the machine control electronics.
  - Plug in dryer or reconnect power.
  - Perform the Console Buttons and Indicators Diagnostic test, page 1 to verify repair.

**No beep sound is heard:**

1. Perform steps in Accessing & Removing the Electronic Assemblies, page 9 and visually check that the P5 connector is inserted all the way into the machine control electronics.
  - If visual check passes, replace the user interface assembly.
2. Plug in dryer or reconnect power.
3. Perform the Console Buttons and Indicators Diagnostic test, page 1 to verify repair.
4. If replacing the user interface assembly failed:
  - Unplug dryer or disconnect power.
  - Replace the machine control electronics.
  - Plug in dryer or reconnect power.
  - Perform the Console Buttons and Indicators Diagnostic test, page 1 to verify repair.

**Some buttons do not light indicators:**

1. Perform steps in Accessing & Removing the Electronic Assemblies, page 9 and visually check the user interface assembly connections.
  - If visual check passes, replace the user interface assembly.
2. Plug in dryer or reconnect power.
3. Perform the Console Buttons and Indicators Diagnostics test, page 1 to verify repair.

**TEST #7 Door Switch**

Activate the diagnostic test mode as shown on page 1, and perform the Door Switch Diagnostic test, page 1. Functionality is verified with a beep each time the door is closed and opened, and an alphanumeric number appears in the display (i.e., *DE*, *DS*, etc.).

If any of these conditions are not met:

- Unplug dryer or disconnect power.
- Check that the wires between the door switch and machine control electronics are connected. See figure 12 for switch location and see Removing the Front Panel/Drum Assembly, page 9.
  - If the connections are OK, replace the door switch assembly and retest.
  - If the door switch assembly has been replaced and dryer still does not start, replace the machine control electronics.

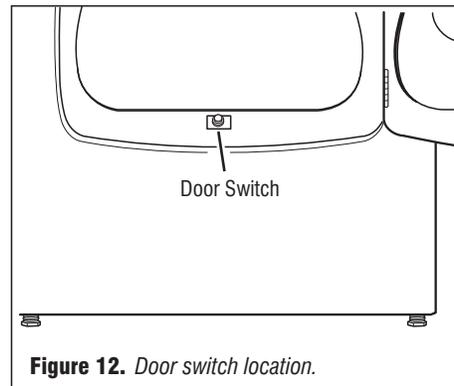


Figure 12. Door switch location.

**TEST #8 Water Valve (Steam Model)**

Activate the Diagnostics Test Mode as shown in Activating the Diagnostics Test Mode, page 1. Press Start and verify that water is being sprayed in the drum.

If no water is sprayed in the drum:

1. Check that the water is hooked up and turned on.
2. Unplug dryer or disconnect power.
3. Perform steps in Accessing & Removing the Electronic Assemblies, page 9, and check that the wires are connected to the water valve relay on the machine control electronics.
4. Inside the drum, unscrew and replace the water nozzle using a 7/16" wrench or socket.
5. Remove the back panel as shown in Removing the Back Panel, page 10, then:
  - Check that the wires and hose are connected to the water valve assembly. See figure 13.
  - Check that the water valve assembly hose is connected to the nozzle.
  - If everything is hooked up, replace the water valve assembly.
6. Replace the back panel.
7. Plug in dryer or reconnect power.
8. Activate the Diagnostic Test Mode as shown in Activating the Diagnostic Test Mode, page 1. Press Start and verify that water is being sprayed in the drum.

9. If water is still not dispensed:

- Unplug or disconnect dryer.
- Replace the machine control electronics as shown in "Accessing & Removing the Electronic Assemblies", page 9.

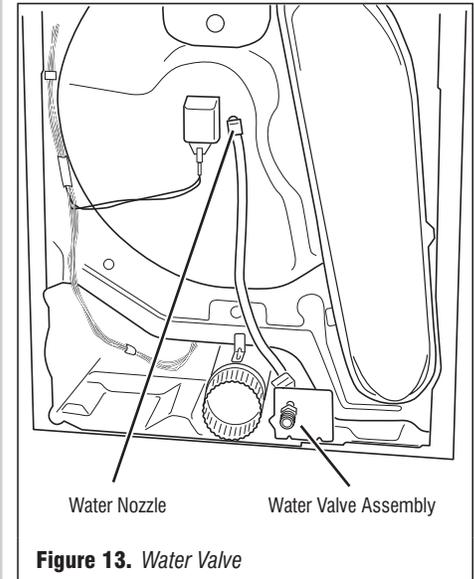


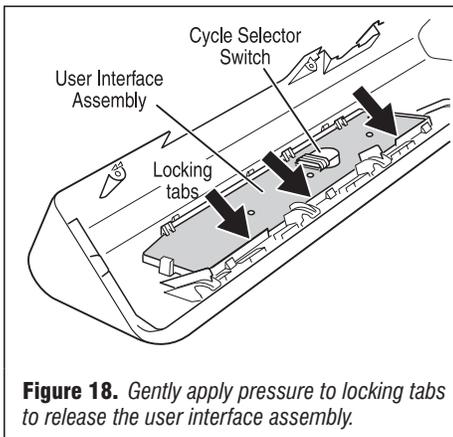
Figure 13. Water Valve

**ADJUSTING CUSTOMER-FOCUSED DRYING MODES**

**NOTE:** If the customer is complaining about the clothes being damp and the moisture sensor passes TEST #5, page 7, step 3, the total dry time can be lengthened by changing from a "1" (standard auto cycle) to a "2" (15% more drying time) or "3" (20% more drying time) auto cycle.

1. Press and hold the Dryness Level button for 5 seconds. The dryer will beep and display *LF* for 1 second, then the current drying mode will be seen on the display. The factory default value is "1".
2. To select a different drying mode, press the Dryness Level button again. The dryer display will flash and show the available settings.
3. With the display flashing the selected drying mode, press the Start button to save the drying mode and exit (the Start button in this mode does not start a drying cycle). The result will be stored in EEPROM of the control board, and will be retained after a power loss.
4. Press the Stop button at any time to cancel changes and exit from this mode.





### Reinstalling the Electronic Assemblies

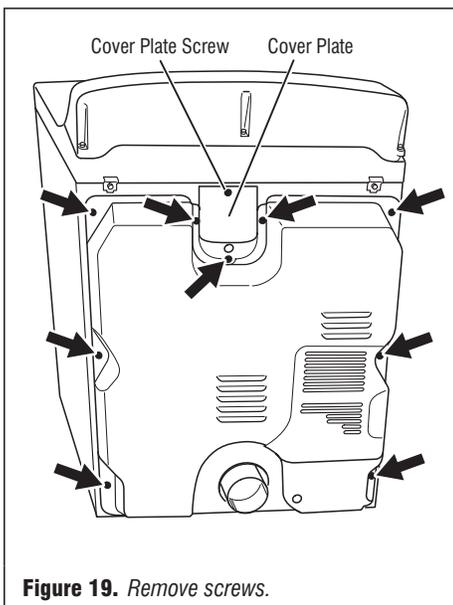
Refer to preceding removal sections and replace in reverse order.

**NOTE:** When replacing the cycle selector switch, make sure that the shaft is positioned through the center of the shaft seal that is captive between the decorative overlay and the console panel insert.

**NOTE:** When reconnecting wire connections, be sure to route the user interface wires beneath the retainer clips on the user interface back cover.

### REMOVING THE BACK PANEL

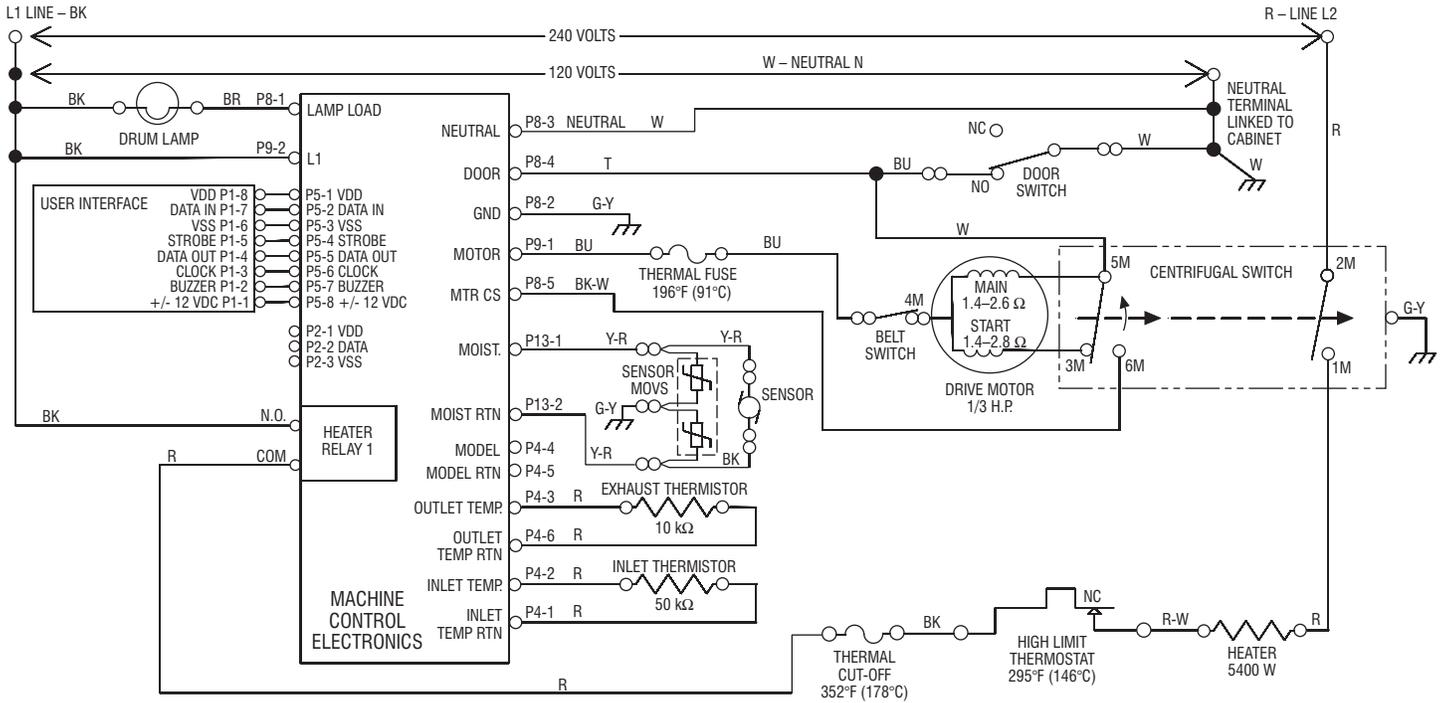
1. Unplug dryer or disconnect power.
2. Remove the cover plate screw and cover plate. See figure 19.
3. Remove the nine rear screws from the back panel, then remove panel.



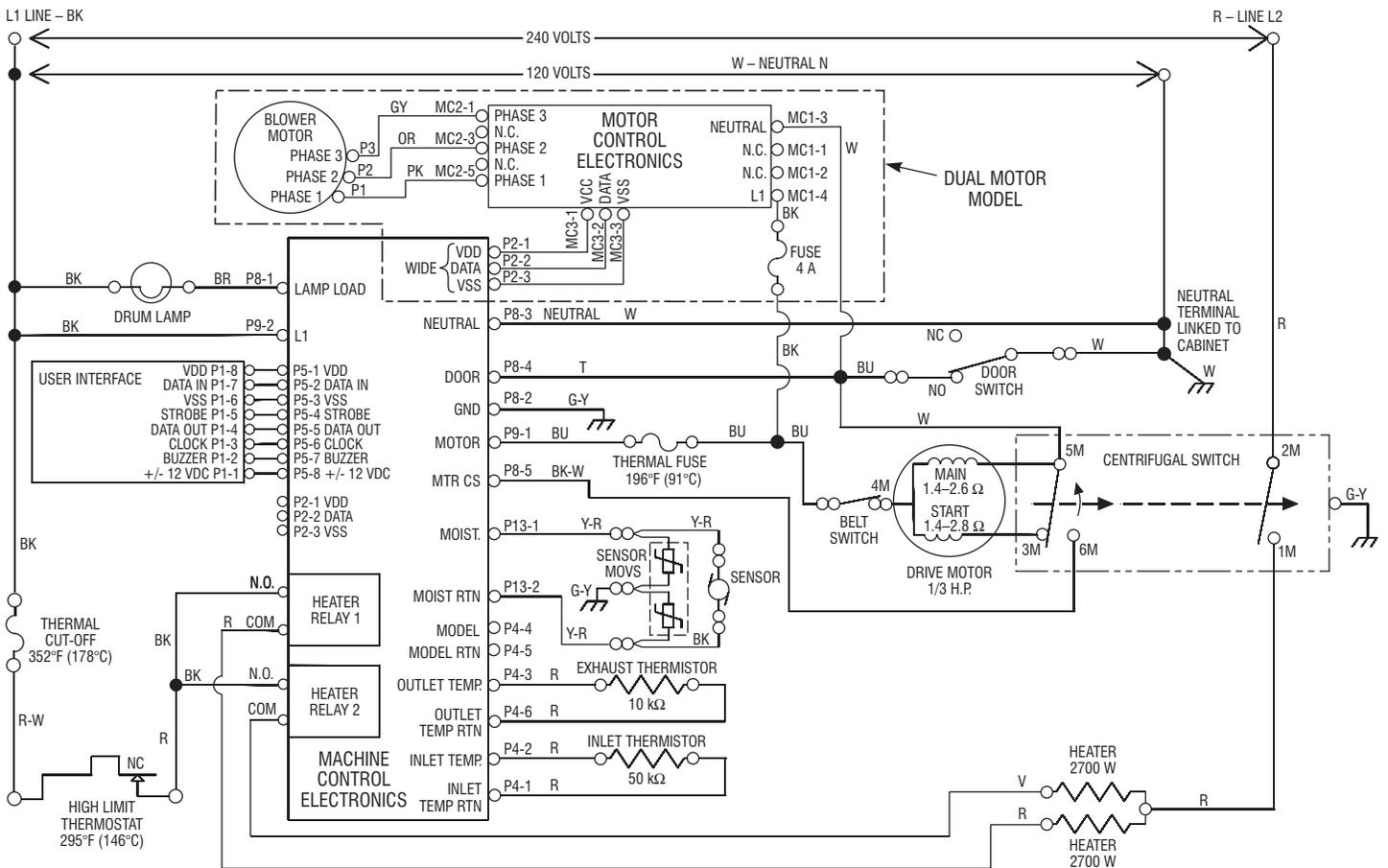
ELECTRIC DRYER WIRING DIAGRAMS

IMPORTANT: Electrostatic (static electricity) discharge may cause damage to machine control electronics. See page 1 for details.

SINGLE ELEMENT MODEL



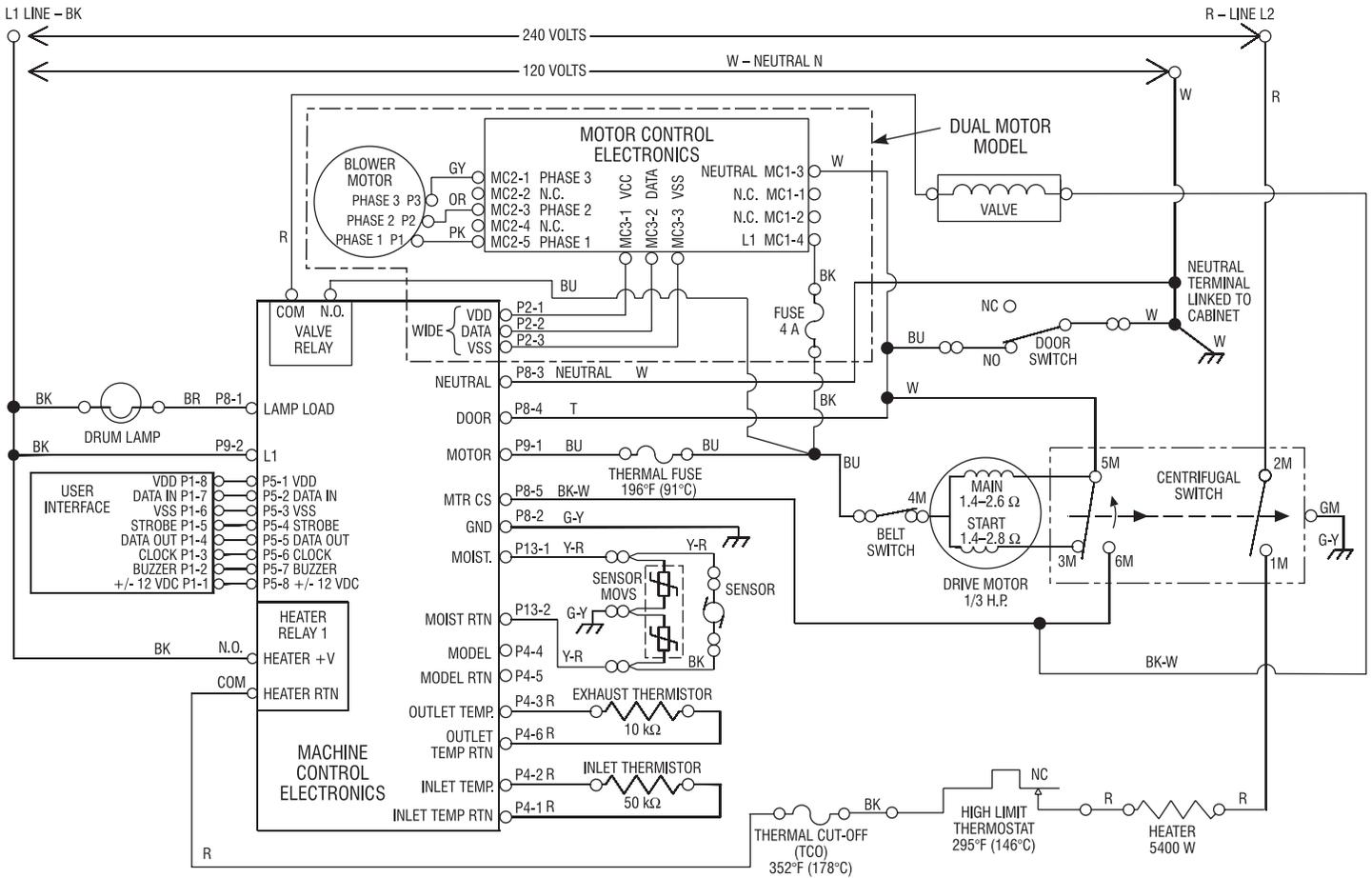
DUAL ELEMENT MODEL



**ELECTRIC DRYER WIRING DIAGRAM**

**IMPORTANT:** Electrostatic (static electricity) discharge may cause damage to machine control electronics. See page 1 for details.

**STEAM MODEL**

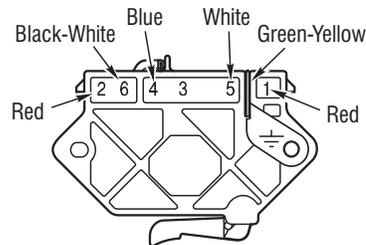


**CENTRIFUGAL SWITCH (MOTOR)**

Function	Contacts				
	1M	2M	3M	5M	6M
Start			●	●	
Run	●				●

● = Contacts closed

**PLUGGABLE DRIVE MOTOR SWITCH**



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OF THE FOLLOWING U.S. PATENTS:

4,669,200	4,989,347	6,446,357	D314,261
4,700,495	5,066,050	6,597,144	D314,262
4,754,556	5,560,120	6,604,298	D457,991
4,840,285	5,809,828	6,685,241	D457,992
4,865,366	6,020,698	6,732,447	D495,453
4,899,464	6,047,486	6,784,673	
4,908,959	6,199,300	6,819,255	